ThermoFLUX

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AUTOMATIC PELLET BOILER

EcoLogic







DECLARATION OF CONFORMITY EU (DoC)

In accordance with ISO/IEC Guide 22 and EN 45014



Manufacturer ThermoFLUX d.o.o.

Bage 3, 70101 Jajce Bosnia and Hercegovina

We declare under our sole responsibility that the product:

Name / Mark..... Automatic pellet boilers

Type / Model...... ECOLOGIC 25, ECOLOGIC 35, ECOLOGIC 44,

To which this declaration relates, in accordance with the following normative documents:

Directives: MD 2006/42/EC

LVD 2014/35/EU EMCD 2014/30/EU RoHS 2011/65/EU

Applied harmonizied standards: EN 303-5:2012; EN ISO 12100:2010; EN 287-1: 2011, EN 61000-6-2; EN 61000-6-3; EN 60335-1; EN 60335-2-102;

EN 62233; EN 50581

Other specified standards and specifications: EN 55014-1:2006/A2:2011; EN 55014-2:1997/A2:2008; EN 61000-3-2:2006/A2:2009; EN 61000-3-3:2008; EN 10204:2004; EN ISO 7000:2004

Applied procedures for assessing compliance: Modul B-D

Limit values for emissions of combustion products (class): 5

Certificates that are issued: Report on type testing no. PL-19035

Accredited body: TU Wien; Prüflabor für Feuerungsanlagen - Inst. f.

Verfahrenstechnik, Umwelttechnik und Techn.

Biowissenschaften Getreidemarkt 9 / 166; A-1060 Wien

We hereby declare that the above named product concept and method of preparation, in accordance with safety and security standards that comply with the above directives and standards.

In doing all operating conditions and terms of use in accordance with the attached instruction manual and technical documentation.

When only one change to the product which is not in agreement with us, this declaration loses its importance.

Last name, first name and title of signatory:

Jajce, 03.09.2018

Place and date of issue

op Goneral Manager, Tomislav Ladan

Signature, seal

Dear users,

Congratulations on choosing a boiler from ThermoFLUX d.o.o.

Please note that all persons handling this boiler thoroughly inspect and observe the operating and safety instructions. Always keep the instructions in place near the boiler.

Due to constant improvement and development of our products some pictures or illustrations in this guide may vary.

Important information:

The first commissioning and training of the user must be done by a servicer authorized by ThermoFLUX d.o.o or the importer, otherwise the guarantee will not be valid.

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Simple and safe operation

This manual is an integral part of the boiler and contains important information for proper and safe operation of the EcoLogic boiler. Following the instructions in this manual, the boiler will work properly and you will avoid the danger, the costs of repairing failures, and at the same time the lifetime of the boiler continues. Everybody who operates the boiler operation must apply this instruction.

During the operation of the device, energy that heats the surfaces, doors, handles and flue pipes is released. Avoid contact with these elements without proper protective clothing (gloves). Make sure that children are aware of these hazards and keep them away from the stove during her work.

Technical changes

ThermoFLUX d.o.o. is constantly developing and improving its boilers. The information in this manual is accurate at the time it is printed.

All the details in this guide on standards and regulations should be checked and compared with the nstalled boiler before using it.

We reserve the right to make any change that may result in deviation from the technical details and illustrations shown in this manual.

<u>Copyright</u>

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Security measures

Boilers are designed and manufactured in accordance with all legally prescribed standards and norms The boiler consists of several parts that are under a constant voltage of $230 \text{ V} \sim \text{AC}$. It is forbidden to perform any interventions and repairs during operation of the boiler. All interventions of assembling, replaceing and repairing must only be performed by qualified and licensed persons. Changes on security devices or electronic regulation are prohibited. Never pull out electrical cables coming out of the boiler, separate or bend them, even when it is disconnected from the network.

Avoid closing or reducing the dimensions of the ventilation holes of the room in which the device is installed.

Standards:

• UNI EN 303-5 Boilers for heating. Boilers for solid fuels, with manual and automatic power supply, with nominal heat output up to 500 kW

Directives:

2006/42 / EC: Directive MD
2014/30 / EU: EMCDDA
2014/35 / EU: LVD Directive
2011/65 / EU: RoHS Directive 2 "

Obligatory informing

Everyone who operates with the boiler must read the instructions before using it, in particular, the chapter "**Safety Instructions**".

This applies especially to persons who occasionally work on a boiler, for example, cleaning and maintenance of the boiler. This instruction manual should always be kept near the installed boiler.

Children aged 8 and over, persons with reduced physical, motor or mental capacity, persons with insufficient experience and training, may use a device of this kind if they have been provided with supervision or have been given instructions regarding the safe use of the device and have been presented the dangers arising from it. Children should not play with such devices. The devices must not be cleaned or maintained by children without proper supervision.

The boiler room must be made according to regulations specifically related to fire protection. In the boiler room, no flammable materials, cleaning agents can't be stored.

Extreme cold can cause malfunction and unexpected behavior of electronic components.

After you unpack the boiler and remove the packing, make sure that the contents are complete. In case something is missing or damaged during transportation, contact the dealer where you purchased the boiler.

All electrical components of the product that guarantee the correct operation must be replaced with the original parts.

Before signing the warranty and leaving the boiler, the service technician authorized for the first commissioning must control the functioning of the boiler during the full working cycle. General cleaning must be done at least once a year.

Warning signs

	WARNING SIGNS
4	RISK OF ELECTRIC SHOCK. Working in areas marked with this symbol must be done by a qualified electrician.
<u>^i</u>	WARNING! Warning for hazardous locations and actions. Failure to follow can result by fatal injuries.
	CHOKING HAZARD DUE TO CARBON MONOXIDE
	CAUTION! Risk of injury. Work on locations marked with this symbol can cause injuries.
	CAUTION! Hot surfaces. Work on locations marked with this symbol can lead to burns.
Flammable materials	CAUTION! Risk of flammability. Work on locations marked with this symbol may cause ignition injuries.
	CAUTION! Risk of frost. Work on the locations marked with this symbol may result in freezing.
Ť	Instructions for proper disposal of waste.
	NO ACCESS Access to the boiler room to unauthorized persons, especially children should be disabled.
	Obligatory use of protective gloves

Other warnings





Never touch hot surfaces!

The hot parts of the boiler, flue gas pipes and heating pipes can cause severe burns!

Use gloves when working with the boiler.

Maintain the boiler only according to the instructions.

Insulate the flue pipes and avoid possible contact

WARNING



Do not open the door for ash cleaning during operation

Opening the door on the boiler during operation may cause the termination of boiler operation, injury, damage and leakage of flue gases.

The door open only during regular cleaning and maintenance.

WARNING



NEVER SWITCH OFF THE BOILER FROM ELECTRIC NETWORK DURING OPERATION BOILER



Connection to the power should be with a permanent connection to avoid the possibility of the accidental shutdown

Although the boiler is secured with several levels of protection, forced power shutdown can cause unplanned failures.

System overheating





If the heating system overheats despite all the elements, it is necessary to proceed as follows.

- Do not open doors on the boiler
- Turn off the boiler pressing the

button for 3 seconds

- Open all heating circuits and switch on all pumps (boiler regulation does this automatically)
- Leave the boiler room and close the door
- Open all available valves on the radiators / distribution boxes

If the temperature in the system is not decreasing, call the authorized service center.

Smoke

Flue gases can cause poisoning!



- Do not open doors on the boiler
- Turn off the boiler pressing the button for 3 seconds
- Ventilate the room where the boiler is located
- Leave the boiler room and close the door

Fire in boiler room

In case of fire in the boiler room:



- Turn off the boiler pressing the
 - button for 3 seconds
- In case of fire use only extinguishers type AB with powder.

2. SAFETY INSTRUCTIONS

Proper use

Basic principles

The EcoLogic boiler has been designed and tested in accordance with the safety regulations deriving from the EN 303-5: 2012 directive. However, improper use of the boiler can result in bodily injuries that can ultimately result in the death of users and / or third parties as well as damages to the boiler itself or other material assets.

Handling the boiler

The boiler can only be used when it is in its proper condition. Use the boiler in the manner described in this manual. Get informed with security measures and possible dangers. Remove all faults and malfunctions that could affect your safety.

Using the boiler

The boiler is intended for combustion of wood pellets. Any other use is improper. The manufacturer will not be held responsible for any damage caused by improper handling. Proper use implies maintenance of the installed boiler, operation and maintenance conditions prescribed by the manufacturer.

The user can enter or change only those values that are specified in this manual. Any other parameter value will affect the control program and boiler operation, which can ultimately lead to a break or improper operation.

Changes on the boiler

It is forbidden to make any changes on the boiler or equipment supplied. It is forbidden to deactivate the security functions. The manufacturer will not give any warranty if the user or a third party performs an unauthorized intervention on the boiler and equipment that comes with it.

The boiler may only be used for the purpose for which it is produced. The manufacturer does not accept any responsibility for damage caused to persons, animals or property resulting from faults in installation, incorrect regulation and maintenance or improper use of the boiler.

Pellets that can be used in boilers

The boiler is designed exclusively for burning wood pellets with a diameter of 6 mm and a length of 10-30 mm.

What is pellet



Pellet is obtained from wood, if it is possible, from the core of the trunk with the lowest proportion of bark. The bark contains the most moisture, dust and impurities that wood gets during growth, therefore has a lower caloric value than the core, and another problem is that it leaves the sediment when burning. Ideal wood for pellet production is one that does not burn too long or too short and creates a long-lasting glow. Pellets are made from sawdust waste (typically in a ratio of 20-40% softwood + 60-80% hardwood), in special machine under high pressure which leads to thickening. It is not allowed to use any additives or glue during the pellet. production The pellet contains a minimal amount of moisture and ash, and has a maximum energy value for the type of wood from which they are produced.

Recommended wood pellets and standards

Pellets quality arises from Standard pellets C1 to EN 303-5: 2012 Table 7; Water content less than 12% according to DIN 51731 - HP 5, DINplus certification program and ÖNORM M 7135 - HP 1 or EN PLUS - UNI EN 14961 - 2 (UNI EN ISO 17225-2) class A1 or A2, 6 mm diameter, length 10-30 mm.

Particular attention should be paid to the quality of wood pellets. Lowgrade pellets can cause malfunction of the boiler.

Unallowed fuels

The pellets not consisting the standards mentioned in this manual is not allowed to burn in a boiler. Using a bad quality pellet or any other material can lead to damaging your boiler's important functions and may result in the termination of the warranty and associated liability.

Obligatory information

All persons managing the boiler must read the manual before starting to use it and in particular the "Safety instructions".

This applies especially to persons who occasionally work on a boiler, e.g. cleaning and maintaining boilers.

This instruction should always be kept near the installed boiler.

Children aged 8 and over, persons with reduced physical, motor or mental capacity, persons with insufficient experience and training, may use a device of this kind if they have been provided with supervision or have been given instructions regarding the safe use of the device and have been presented the dangers arising from it. Children should not play with such devices. The devices must not be cleaned or maintained by children without proper supervision.

Local standards

All local laws must be respected during installation, as well as standards and norms that are in force in the country where the boiler is installed even though it is not listed in this manual.

During the first installation of the boiler or in the event of changes on central heating system, it is necessary to inform the competent authority in charge for control, and provide all the necessary permits.

Safety instructions for boiler room

The boiler room must be made according to current regulations, especially regarding fire protection. Storage of flammable materials, cleaning agents and similar materials must not be stored in the boiler room

The room where the boiler is installed must be frost-resistant

The boiler must not be exposed to colds or freezing temperatures. Extreme cold can cause malfunction and unexpected behavior of electronic components.

Fresh air supply

For combustion of pellets and normal work boiler needs fresh air. The room in which the boiler is installed must have an opening for fresh air supply. The recommended minimum dimension is 30x15 cm.

Boiler safety devices

The boiler is equipped with safety systems which, in the case of unforeseen situations, serve to stop the power supply and thus stop the boiler operation.

Microprocessor control on the boiler: intervenes directly, turns off the boiler until it cools down and shows an error on the display screen in case of a failure of flue gas fan, malfunction of the dispenser engine, failure of the ignition.

Fuse: Quick fuse, protects the boiler of large current drops and short circuit inside the boiler.

Safety Thermo Switch (STB): If boiler overheats (at 90 ° C), all pumps in the system turn on, attempting to cool the boiler. If this fails and the temperature continues to increase, the STB intervenes by sending the signal to the regulation, **ERROR BOILER OVERHEAT** and **STB ACTIVATED** are displayed and the boiler stops working. After the boiler is cooled, it is necessary to manually reset the switch and start the boiler.

Safety switches – in case the door is not closed, the grate in the burner does not return to its original position, an error is shown on the display and the boiler stops working.

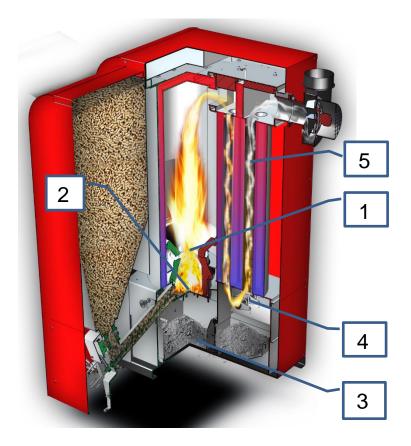
3. GENERAL OVERVIEW

EcoLogic boiler is a high-class boiler, in the range of the best boilers at the European market.

The boiler control supports the connection of up to three circulation pumps, mixing valve motor, hot water storage tank and sanitary water boiler.

An optional modem for Internet connection can be ordered as an accessory. The user can have full control of the boiler via the application (to enable/disable, change power, temperature or program it).

Cross section of the boiler



Boiler parts:

- 1. Burning chamber
- 2. Automatic grate
- 3. Ashtrays
- 4. Automatic cleaning system of the tube heat exchanger
- 5. Tube heat exchanger

EcoLogic



Identification and serial number

The technical data label and the serial number are located on the back of the boiler.

Technical data

	Unit	EcoLogic 25	EcoLogic 35	EcoLogic 37	EcoLogic 44
Performance (measured according to EN 303-5: 2012)					
Maximum power	kW	25,5	30	37	44
Minimum power	kW	8	8	13	13
Efficiency min/max power	%	93,6/92,6	93,6/92,6		
Electrical consumption	W	125	125	125	125
Electrical consumption Standby	W				
Electrical conection (Voltage, Frequency)	V,Hz	230 V, 50 Hz	230 V, 50 Hz	230 V, 50 Hz	230 V, 50 Hz
Electrical conection (current)	А	10	10	10	10
Boiler class	-	5	5	5	5
Exhaust gas data					
Exhaust gas temperature at Nominal power	°C	112,7	-	-	-
Exhaust gas temperature at partial load	°C	55,7	-	-	-
Dust content at Nominal and partial load	mg/m³	10/8	-	-	-
CO content at Nominal and partial load	ppm	67/45	-	-	-
Exhaust gas mass flow	g/s	6,6/16,9	-	-	-
General information					
Max. Permited presure	bar	3	3	3	3
Boiler test pressure	bar	6	6	6	6
Serial testing	bar	4,5	4,5	4,5	4,5
Water-side boiler resistance (at 20°C)	Pa	240	240	240	240
Max. inlet temperature	°C	82	82	82	82
Min. return temperature	°C	55	55	55	55
Water content	L	55	68	80	80
Weight	kg	405	405	440	440
Fuel	-	Holzpellets EN 14961			
Pellet consumption min/max	kg/h	1,7/5,7	2,4/7,5	3/9,5	3/9,5
Pellet Tank capacity	kg	160	160	160	160
Min. Air supply (cross section)	cm	30x15	30x15	30x15	30x15
Technical data					
Boiler width with pellet silo	mm	1050	1050	1050	1050
Height	mm	1270	1270	1460	1460
Depth	mm	1100	1100	1100	1100
Weight	kg	405	405	440	440
Height inlet/return	mm	1125 / 603	1315 / 603	1315 / 685	1315 / 685
Chimney underpresure	Pa	12	12	12	12
Flue gas pipe height (direction UP)	mm	1250	1440	1440	1440
Flue gas pipe diameter	Ø	130	130	130	130
Connection inlet/return	Zoll	R1	R5/4	R5/4	R5/4
Connection emptying/filling	Zoll	R1/2	R1/2	R1/2	R1/2

4. INSTALLATION

The commissioning of the system must be carried out by the personnel authorized by ThermoFLUX d.o.o or the importer.

The warranty will not be valid if the boiler has not been commissioned by an authorized servicer.

The first start-up includes the basic operation and maintenance of the boiler. The service technician authorized for the first commissioning must check the functioning of the boile at least during one complete work cycle. In some countries, it is obligatoy for first commissioning to be controled and autorized by chimney sweep or a person authorized to control.

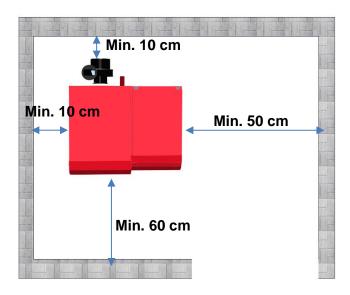


Risk of material and physical damage due to improper commissioning. If the first start-up is done by an unprofessional person, damage to the boiler and the heating system may occur.

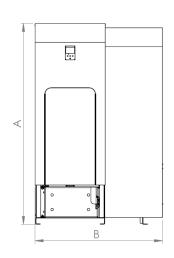
Conditions for installation

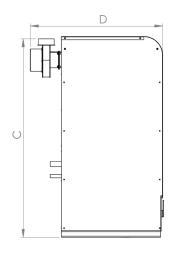
The following conditions must be completed before the system is released.

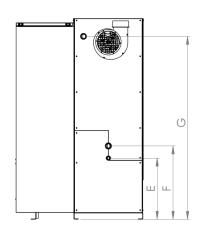
The installation of the boiler must be done according to the regulations - with a minimum distance of 50 cm from the side, ie 40 cm from the back of the boiler measured from the flue gas fan. Distance in front of the boiler must be at least 100 cm.



Boiler dimensions







		EcoLogic 25	EcoLogic 35	EcoLogic 44
Α	Height	1270	1460	1460
В	Width	1050	1050	1050
С	Height of the flue outlet	1250	1440	1440
D	Depth	1100	1100	1100
Е	Drain outlet	505	505	505
F	Return connection height	603	603	603
G	Output connection heght	1125	1315	1315

Switch off main power supply

Be sure to turn off the main power before any work!

Check mechanical connections

- Check that all components are properly connected.
- Check that all mechanical components are securely attached.

Check hydraulic conections

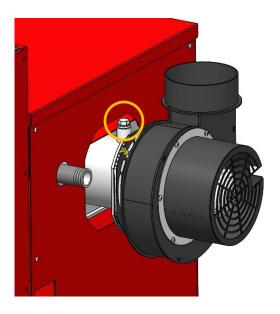
- Check that the circulation pump and the mixing valve are properly connected.
- Check that the safety equipment is properly connected
- After completing the work, fill the system and wait an hour to control all connections.

The boiler can be connected to an open or closed heating system.

With the connection to the open heating system, the open expansion vessel must be at a height of 50 cm above the highest heating body and well insulated.

With the connection to the closed heating system, the safety valve and the membrane expansion vessel must be installed as close as possible to the boiler and there can't be any valves between them.

NOTE: A ground connection to the boiler body for high voltage protection (lightning strike, etc.) is mandatory. Otherwise, the warranty on electrical components is not excluded.



Hydraulic diagrams and connection modes for individual system configurations

The boiler control supports the connection of three (3) circulation pumps, mixing valve motor, buffer tank and sanitary water tank.

Only qualified service technicians have access to technical parameters and settings, and can adjust the hydraulic connection.

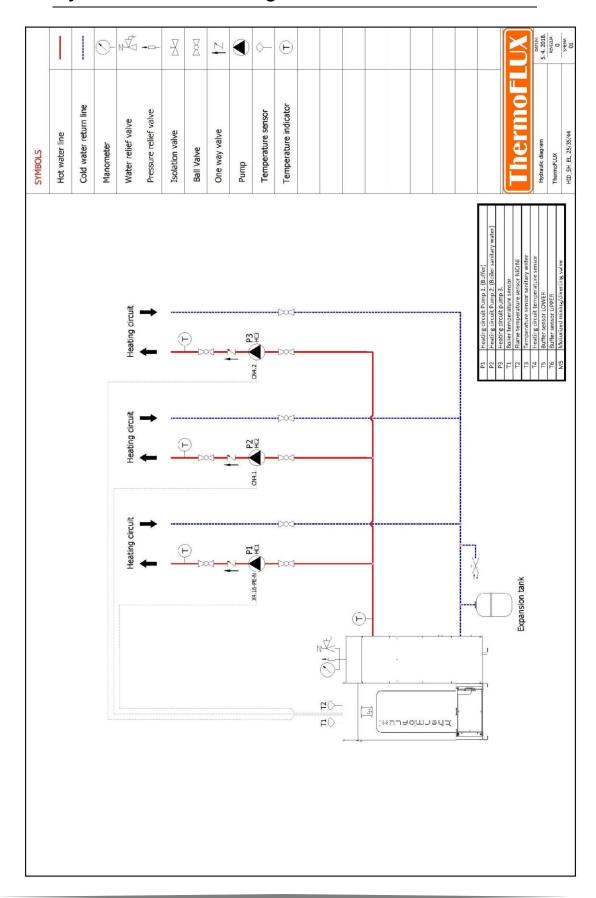
The operation system will be adjusted according to the conducted installation.

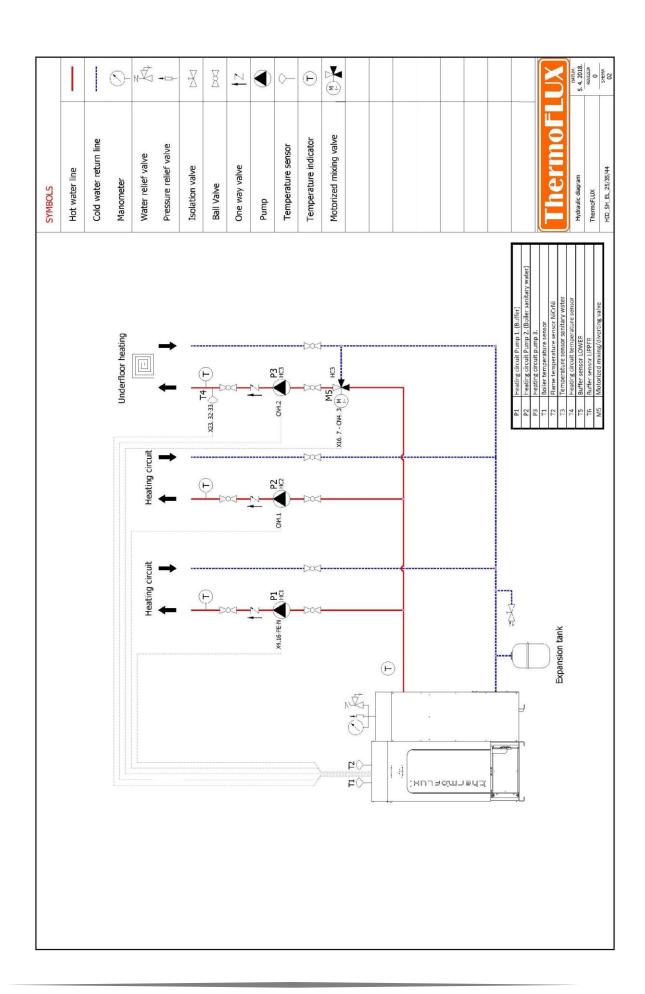
Electronic regulation supports connection to three heating circuit pumps, ie outputs: P1, P2 and P3.

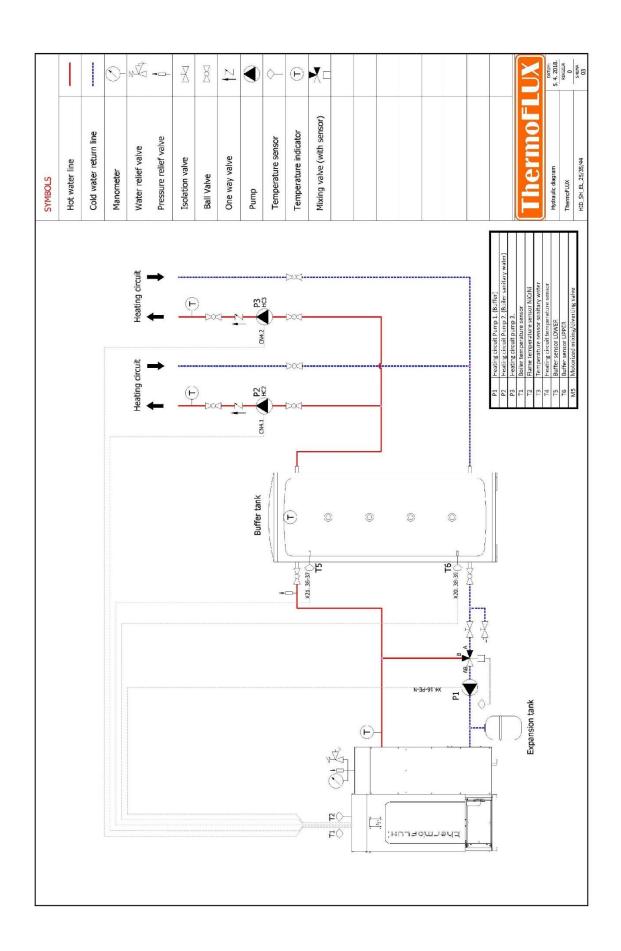
- P1 pump output can be used for the heating circuit 1 or by activating the buffer for that circuit
- P2 pump output can be used for the heating circuit 2 or by activating the sanitary boiler for that circuit
- The pump output P3 can be used for the remaining heating circuit 3.

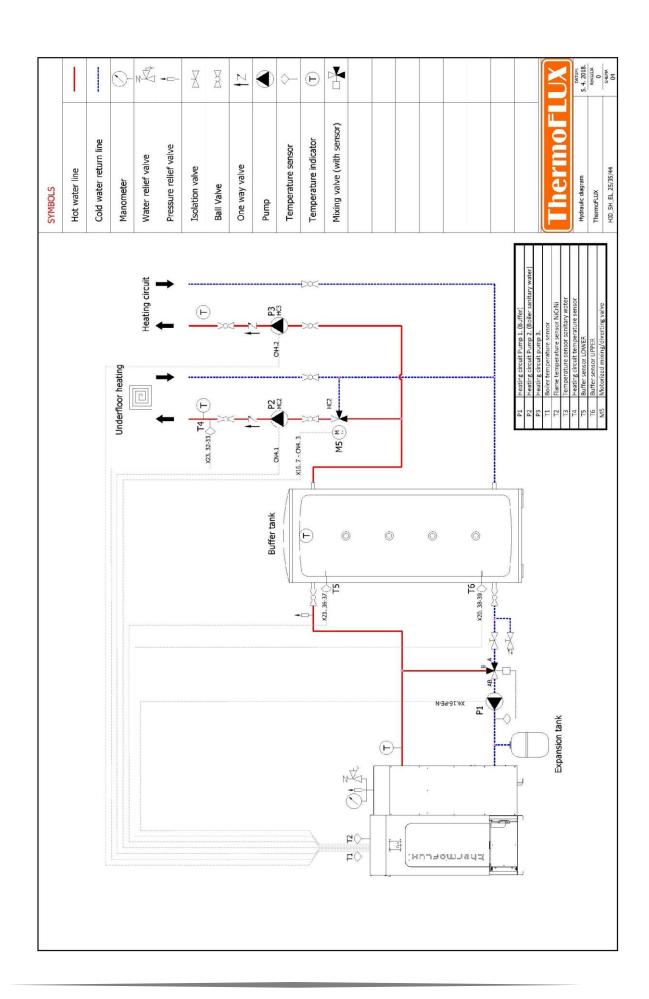
Motor mixing valve output can be used only for one heating circuit

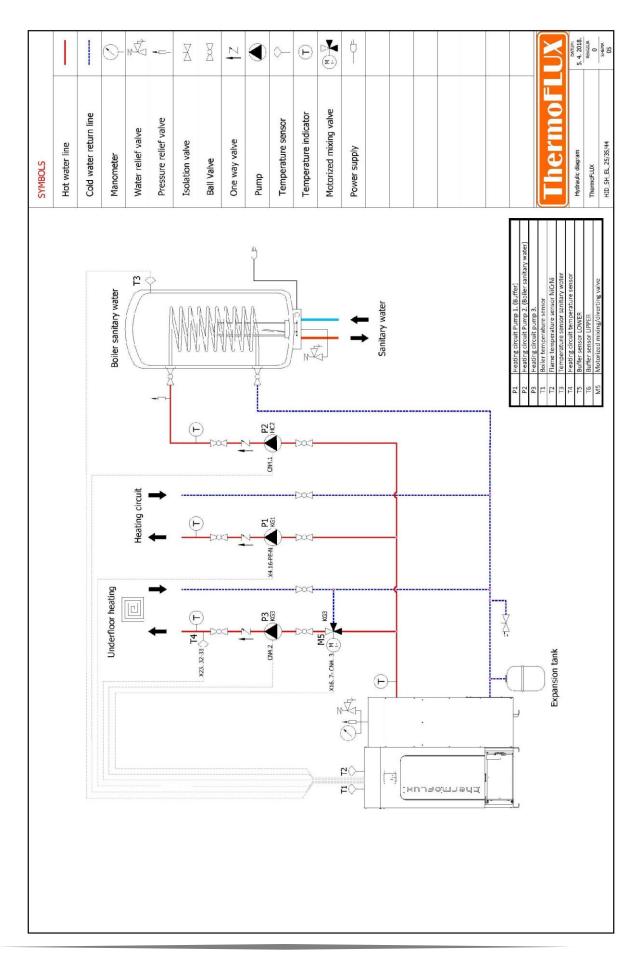
Hydraulic conection diagrams

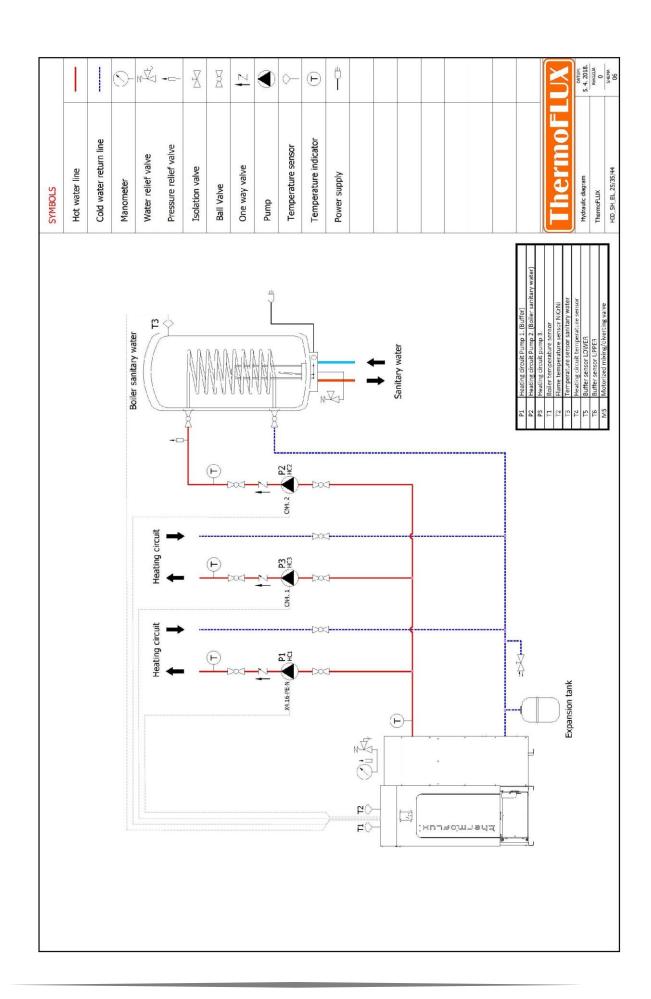


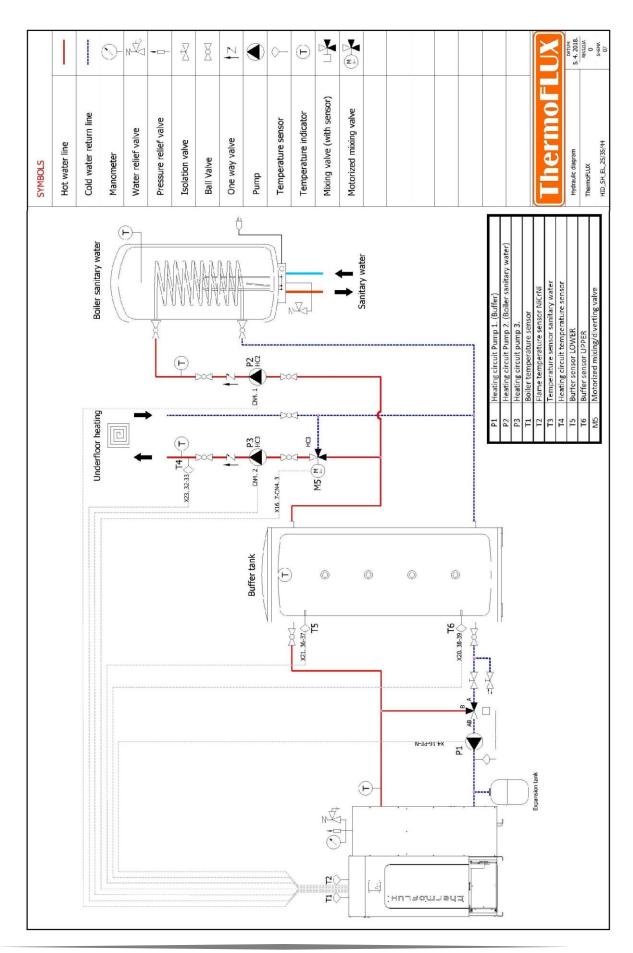












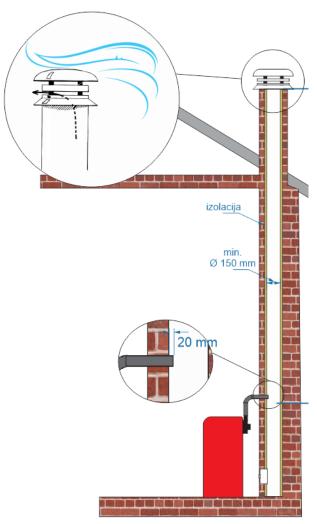
Chimney and pipes for flue gas

The boiler must be connected to the chimney. The chimney should be calculated and made according to EN 13384-1. The chimney must be thermally insulated to prevent condensation.

Flue gas discharge must comply with applicable regulations as regards chimney dimensions and use of materials for its manufacture. The chimney must have an opening for cleaning the lower part.

The vacuum in the chimney should be at least 5 Pa and maximum 20 Pa. In the case of power failure and the shutdown of the fan, it is necessary that the gas produced naturally in the boiler is thrown outdoors.

The internal cross-section of the chimney should not be less than 150 mm and the height should be at least 5 meters. At the top it is desirable to have a cap as a protection against wind and weather influences.



The chimney-connection must be put in the chimney 20 mm inwards to prevent any condensation from the chimney to the boiler. The internal cross-section of the flue pipes should be smooth and all joints must be hermetically sealed. Horizontal parts should be avoided as much as possible when assembling chimney connections.

Horizontal parts should have a slope of at least 3% upwards. The length of the horizontal part should be minimal and not longer than 2 meters with the ability to clean and remove the accumulated ash. The chimney connection should be carried out with a maximum of two angles of 90°.

Constant pressure is required for boiler operation. During reduced boiler power, the smoke flue temperature is low and condensation can occur. Therefore, it is essential that the chimney is well insulated. Flue pipes should be made of non-flammable materials that are suitable and durable for combustion products and their possible condensation. All areas and parts that could catch fire, such as: wooden planks, beams, fabrics must be protected with non-flammable material



METAL FLEXIBLE HOSES MUST NOT BE USED AS A FLUE PIPES!

ALL PARTS OF THE FLUE GAS DUCT SHOULD BE SAFE AND REPLACEABLE, ALLOWING INTERNAL CLEANSING.

AVOID HORIZONTAL DEVIATION.

Boiler can not be conected to:

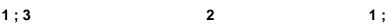


- to a chimney or flue pipe to which it is already connected and used by another source of heat (gas boilers, boilers and wood stoves, pellet boilers etc.)
- · ventilation systems.

If the chimney produces pressure over 20 Pa, the regulation can be done in several ways. One of the ways (but less advisable) is to open a little door for cleaning.

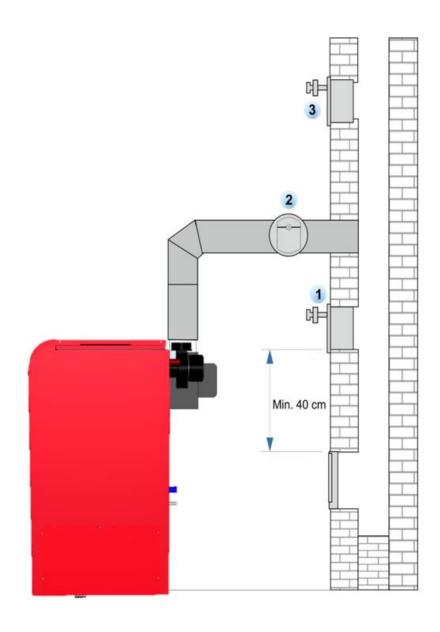
Our recommendation is to install the throttle regulator (ie, zugregler, draft regulator).







The picture shows the way the regulator is assembled. There are models that are built into the wall (1 and 3) and the models that are installed on the flue pipe. (2)



Maintenance of flue pipes and chimney

Be sure to periodically check the condition and clean flue pipes and chimneys in order to provide a smooth passage of the flue gases and the proper functioning of the boiler. Clogged pipes and flue channels very easily cause irregular or complete cessation of boiler operation, and in extreme cases, explosion.

Electrical conection

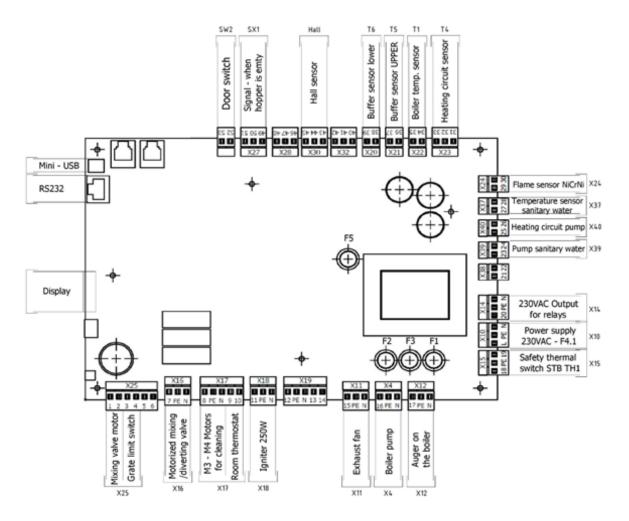
Power supply

The boiler needs to be connected to 230 V, 50 Hz (via a separate fuse 10 A).

The electrical connection should be in accordance with the law; you must, in particular, check the ground circuit correctly.

Incorrect grounding on the power supply may lead to defective operation that can not be charged to the manufacturer.

Voltage changes greater than 10% can lead to malfunction of the product.



Ecologic mainboard

Outputs

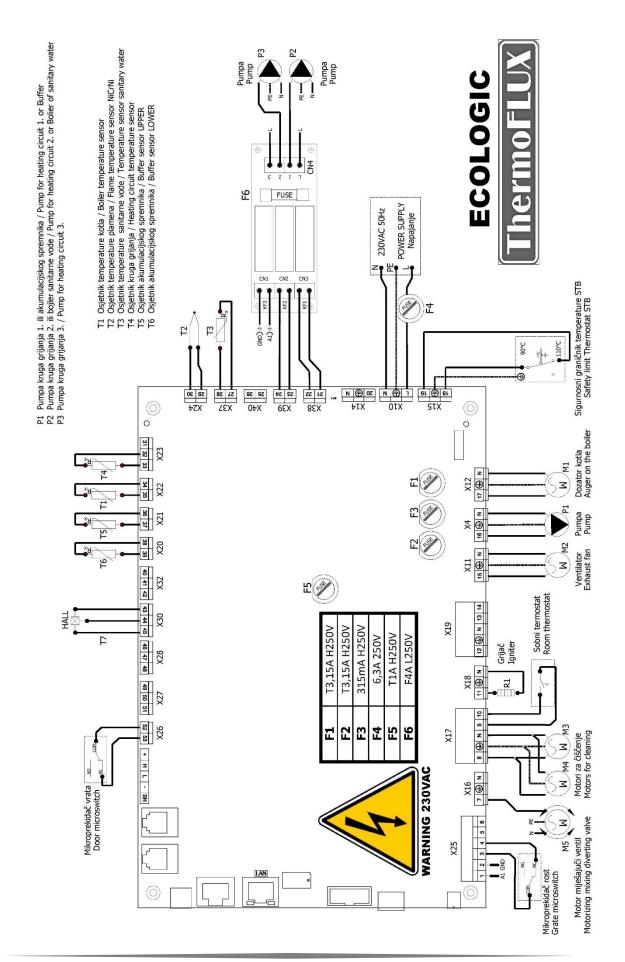
On the top of the boiler, below cover lidare there are conectors for :

- Power supply 230 V, 50 Hz
- Circulating boiler pumps P1, P2, P3
- Motorized mixing/diverting valve,
- Sensor for engine mixing valve
- Storage tank sensors
- Room thermostat

When installaling, it is necessary to remove the top cover and to pull the connection cables through the trench which is located between the tank and the boiler body.

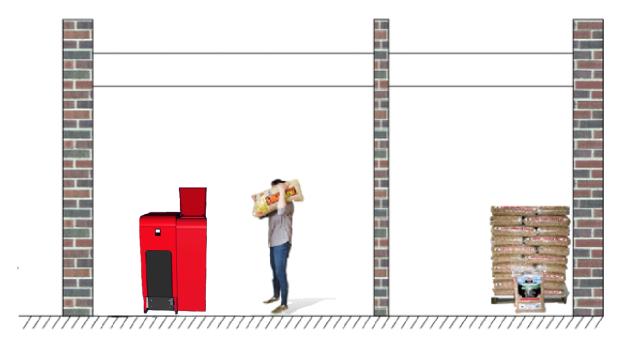
All other devices and motors required for operation are already connected.

The connection of the boiler may only be carried out by an authorized servicer with the required certificate.



Pellet loading

The pellet tank is filled manually. When doing so, you must ensure that no foreign object (a piece of wood, metal, plastic, etc.) falls into the tank, because it can cause the dispenser to be jammed and the boiler to stop.



Storage of flammable and explosive materials, cleaning agents and similar products is strictly forbiden in the boiler room.

5. USING THE BOILER

Initial start

The commissioning and first boiler startup must be done by an authorized servicer, otherwise, the warranty will not be valid.

During the first startup, condensation and leakage may occur. This is a natural occurrence and is not a reason for concern. It is only necessary to wipe the condensate with a dry cloth.

Protecting the return line

The boiler should be fitted with the protection of the return line. The return temperature should be between 55 ° C and 60 ° C, thus preventing the formation of tar and forming the condensate inside the boiler, and therefore prolonging the life of the boiler.

Cleaning and maintenance of the boiler

To ensure the flawless operation of the boiler, it must be cleaned and maintained regularly. A dirty boiler will have a higher consumption of pellet, so regular cleaning will automatically reduce the heating costs.

The cleaning is divided into regular and periodic. Regular cleaning means removing the ash from the box and checking of the burner grid contamination. Periodic cleaning is performed at least once a year (our recommendation is to thoroughly clean the boiler twice - at least once during the heating season and once after the heating season ends).

6. BOILER CONTROL

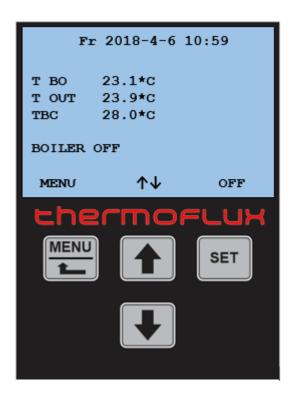
EcoLogic boiler is equiped with one of best electronic control unit for pellet boilers in Europe. Controling the boiler is very easy. All users who serve the boiler are obliged to read the instructions and keep them near the boiler.

Boiler control is the central electronic component. It consists of a display mounted on a boiler and a control unit located in the boiler itself. The basic function of the regulation is to ensure a reliable ignition of the fuel, optimum combustion conditions and a controlled ignition sequence.

The flame sensor, located in the burner itself, measures the flame temperature, according to which the regulation controls the burning. It recognizes automatically the pellet quality and changes the parameters as needed (amount of pellet inserted and fan power). This mode of operation provides perfect combustion throughout the boiler range (30% to 100% power).

There are different markings on the display that give information to the user about the status of the boiler and the functions it performs.

<u>Navigation</u>



The contents and appearance on the Home screen differ depending on the selected settings. The commands and key functions are displayed as:

SYMBOL

Description

MENI Press MENU buton to enter settings menu

#Back" to previous menu level

↑ Moving trough menu

With PLUS (+) and MINUS (-) you cn change the values

OK Button OK for accepting the desired value

SET Active with options (functions) that can be changed.

ON START THE BOILER: On the start display screen press the button ON to start the boiler.

In the user menu, this button is used to activate certain functions (eg. Activate heating circuit 1).

OFF SWITCH OFF BOILER:

On the start display screen press button OFF to stop the boiler.

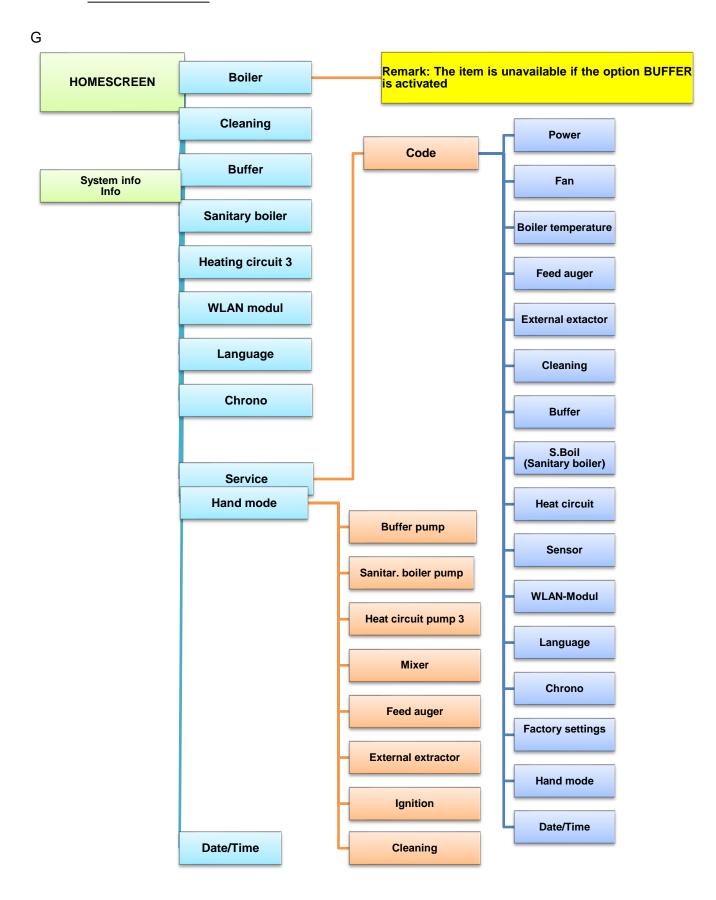
In the user menu, this button is used to deactivate certain functions (eq. Deactivate heating circuit 1).

QUIT Displayed only in case of error or boiler malfunction.

When you press the ignition key, the grate and pipe exchanger cleaning phase begins. The cleaning phase ends when the grid makes three full turns. Then the phase of the ignition begins. The dispenser for the pellet, heater and suction fan for flue gases are than in operation. The dispenser performs the initial insertion of pellet into the burner for combustion. At the same time, the heater is switched on and the pellets are burned, while the suction fan performs the required combustion pressure. When the flame temperature sensor finds that the flame has reached the required temperature, the boiler starts a new phase of stabilizing the flame, and then goes into normal work operation.

The boiler works at maximum power until it reaches the set temperature. When the set temperature is reached, the boiler reduces the working power (modulates its work). If the default temperature exceeds 5 ° C the boiler will turn off. Once the temperature drops below the set for 5 ° C, the boiler will start again the ignition phase and return to normal operation.

MENU tree

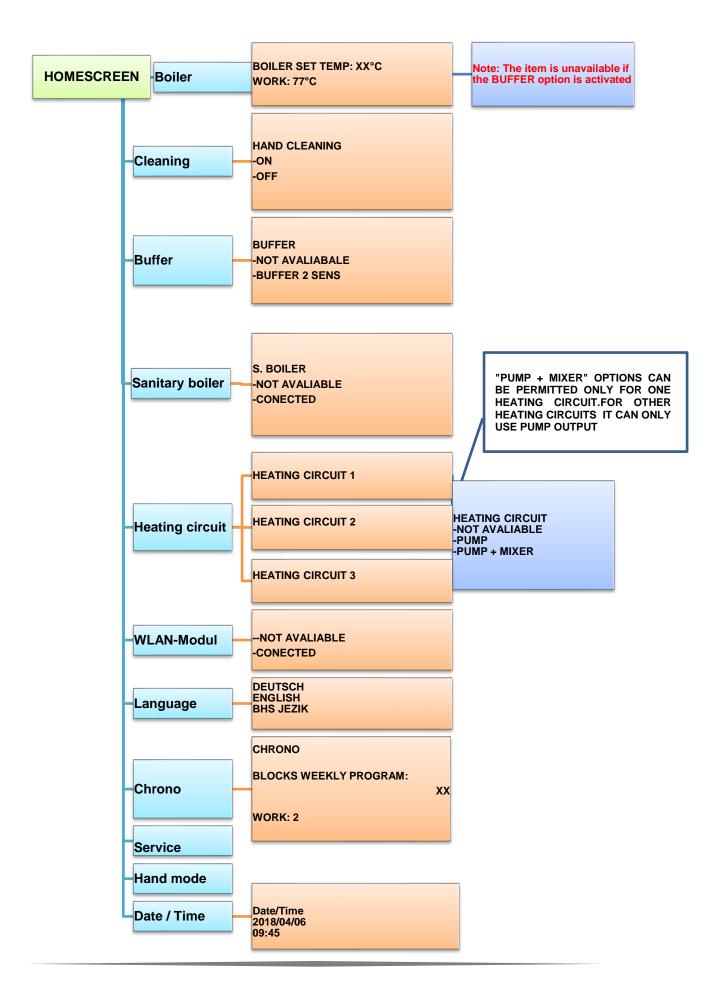


User menu

The user menu is the basic part of the control control. Through the user menu, we perform basic boiler setup.

User menu sections:

- Changing boiler temperature
- Automatic cleaning function
- Buffer connection settings (puffer/buffer)
- Sanitary boiler settings
- Heat circuit 3 settings
- Control over internet WLAN modul settings
- Language change
- Service menu
- Checking the work of components
- Time and date adjusting

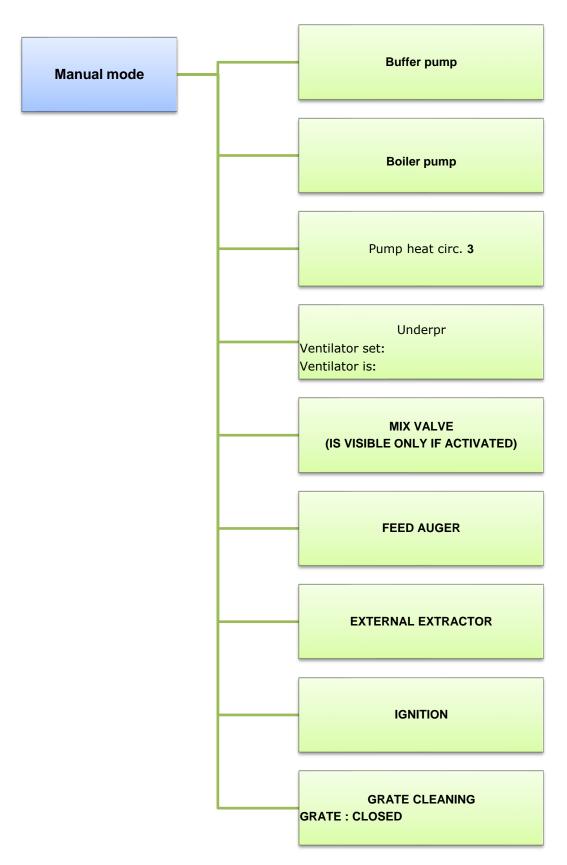


Manual mode

Manual mode is used only to check the operation of individual components of the boiler

By entering a specific menu item you can check the operation and functioning of:

- Buffer pump / Heating circuit pump 1
- Sanitary Water tank Pump / Heating circuit pump 2
- Heating circuit pump 3
- Flue gas fan
- Work of the mixing valve motor
- Work of motor for pellet dispenser
- External pellet auger motor
- Heater
- Moving grate motor



By selecting a single item from the menu, we can check its operation. Activating the component and checking its operation is done with the SET key. To exit the menu, press MENU.

Service

The service section is intended for professional staff and can only be accessed after entering the appropriate code.

It is strictly forbidden for users to enter the service parameters because incorrect modifications can cause incorrect boiler operation and even explosion.

Manufacturer, ThermoFLUX d.o.o. is not responsible for any malfunctions and possible injuries that may occur if the user changes the parameters.

USER MENU

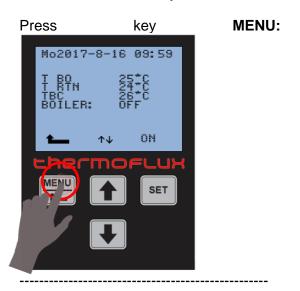
Basic boiler setup menu or user menu. In this section, you can set the boiler temperature, water temperature in tank (puffer), set pump mode and mixing valve, set the WLAN port, change the language, system time and program boiler operation.

In the user menu you can enteer pressing the MENU button.

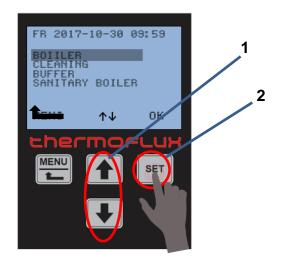
Boiler temperature settings

The method of changing the water temperature in the boiler will be explained in the next section. The same procedure is used to modify the other parameter values and programs.

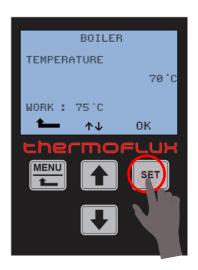
The boiler water temperature can be set in the range of 55 ° C to 85 ° C.



 Chose desired area by arrows (1) and confirm with OK (key SET) (2)



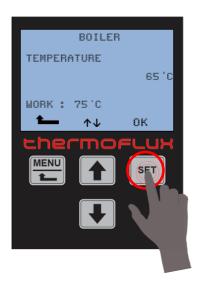
2. Press key SET



3. With the arrows chose desired temperature



4. Confirm the desired temperature and save the setting by pressing **OK** (key **SET**), and then to go back by pressing **MENU**



Mark WORK means "factory settings" .

Remark:

If the buffer menu option is activated, the boiler water temperature setting is not visible.

Water temperature in tank (puffer)

The water temperature in the tank can be set in the range of 40 $^{\circ}$ C to 85 $^{\circ}$ C . Increasing and decreasing the temperature is done in the same way as changing the temperature in the boiler. After selecting the desired value to save, confirm by pressing **OK (SET key).**

The following diagram describes how to set certain temperatures.

BUFFER

BUFFER

- NOT AVALIABLE
- BUFFER +2 SENS

BUFFER SetP.temP.

50*C

WORK: 60*C

BUFFER LOAD BOILER setP. temP. at buffer charge

78*C

WORK: 78*C

BUFFER

Reisdual heat diff. temp. Bolier-Buffer

5*C

WORK: :5*C

BUFFER

RESIDUAL heat to

boiler temP. under

65*C

WORK: 65 *C

BUFFER LOAD

boiler temP. PUMP ON

50*C

WORK: 58*C

BUFFER LOAD

Buffer temP. hyst

5*C

WORK: :5*C

Chose BUFFER and press key SET

Chose BUFFRE +2SENS(with 2 sensors), press key SET

BUFFER TEMP.:

set the temperature in the storage tank (temperature on the lower sensor)

which when the boiler is reached the boiler goes off.

BUFFER LOAD:

set temperature for loading buffer (outgoing boiler temperature)

BUFFER:

Temperature difference between Boiler and Buffer

Set the temperature for extinguishing the tank pump

Setting the temperature at which the storage tank filling pump is on

Adjusting the storage tank temperature hysteresis - the difference in temperature between the upper and lower sensor after which the boiler swiches on/off

Sanitary water temperature (HWS temperature)

Temperature in the sanitary boiler (HWS) can be set in the range of 40 °C to 70 °C. This menu item is visible if the output for the sanitary boiler is activated and if the temperature sensor for the storage tank is mounted.

Increasing and decreasing the temperature is done in the same way as changing the temperature in the boiler. After selecting the desired value to save, confirm by pressing **OK** (**SET key**).

The choice of sanitary water temperature is very important, it depends not only on the type of consumer, but is also limited to legionella preservation conditions. Legionella is a bacteria causing the so-called *legionnaire disease* (one type of pneumonia), which can be deadly. Legionela are propagated at temperatures between 32 °C and 42 °C and can be destroyed at temperatures of about 60°C to 70°C. In accumulation systems, it is necessary at least to achieve such temperatures for a short time, in order to destroy legionnaires (thermal disinfection). Thermal disinfection is to be performed once a week, for about one hour.

The boiler has an automatic anti-legionela function and it should be activated if a sanitary boiler is connected.

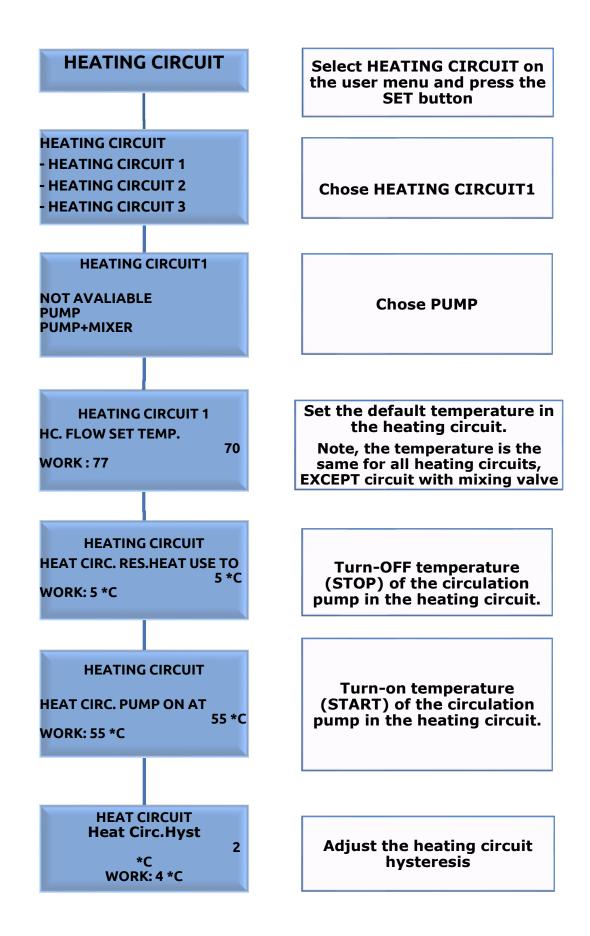
Heating circuit

Option heating circuit is set during the boiler installation.

- Heating circuit 1 is used for water tank pump or heating circuit pump 1.
- Heating circuit 2 is used for sanitary water tank pump or heating pump 2.
- Heating circuit 3 can only be used for the heating circuit pump 3.

The output for the mixing valve motor can only be assigned to one heating circuit.

Setting the temperature in the heating circuit:



Note: When setting boiler temperature and heating circuit.

• <u>The heating circuit temperature is lower than the default boiler temperature</u>

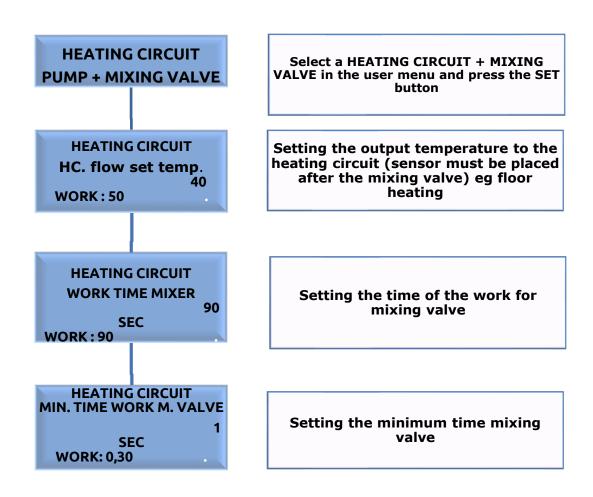
During operation, the regulation follows the default temperature of the HEATING CIRCUIT. If this temperature is lower than the set temperature of the BOILER, the regulation will turn off the boiler as soon as it reaches the HEATING CIRCUIT temperature, increased for hysteresis. The display will show BOILER PAUSE.

<u>The heating circuit temperature is higher than the default boiler</u> temperature

During operation, the control follows the set temperature of the HEATING CIRCUIT and if this temperature is higher than boiler set temperature, the control will turn off the boiler as soon as it reaches the HEATING CIRCUIT temperature. The display will show BOILER OFF EXTINGUISHING

HEATING CIRCUIT + MIXING VALVE

When one of the heating circuits is activated with the mixing valve, three more operation settings are displayed:



WLAN modul*

This section of the menu activates the WLAN module for controlling the boiler operation via the Internet. The connection method and detailed instructions are supplied with the module.

* NOTE: The WLAN module is optional and not supplied with the boiler.

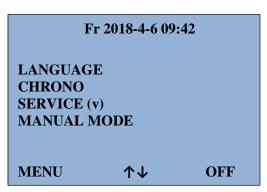
Language

This section of the menu is used for change the language. You can chose :

- GERMAN
- ENGLISH
- BHS language

CHRONO PROGRAM

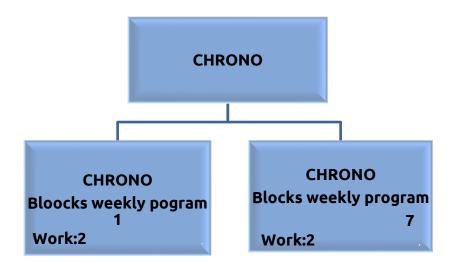
Boiler chrono programming is done for those heating circuits that are activated in the settings. For each heating circuit programming work must be done separately.



Example:

If we have two heating circuits and we chose **Heating Circuit 1 to work from 7:00 to 10:00**. The boiler will turn on and during the selected time **only the pump from the Heating Circuit 1 will run**. **Heating circuit 2 (pump) will not be active** at that time. To make both heating circuits work, it is necessary to set the desired time on the second circuit.

When selecting the chrono operation it is possible to select a group of 1 to 7 different times for switching on and off for individual heating circuits. Programming is done for days that are marked. The initial (factory) setting is for two times off and on.



How to program the time:

Selecting the option for programmed operation opens the menu for activated heating circuits.

For selected days (marked with X) the boiler will be switched on and off at the same programmed time. For other days not included, it is necessary to program the work for each day separately.



Choose the day and time to turn on and off.

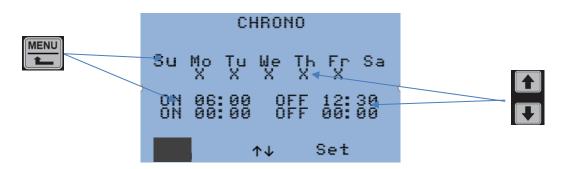
Pressing the MENU button change between day and time.

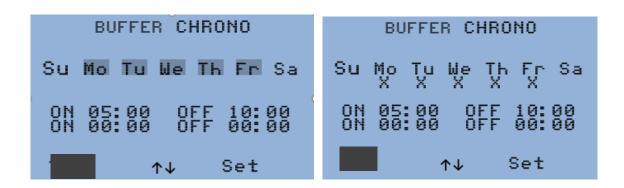


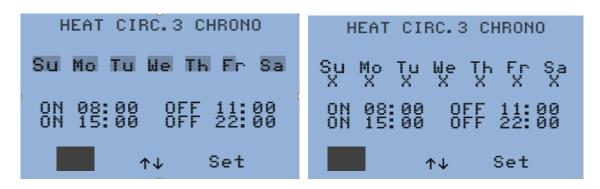
The arrows are used to activate the desired day and set the time to turn on or off the boiler.



The SET key is used to confirm at the end of programming.







In the example, we see that the storage tank (buffer) is programmed to start only on working days from 05:00 to 10:00, and the Heating Circuit 3 is scheduled to start every day from 08:00 to 11:00 and then from 15:00 do 22:00.

Note: This example is just an explanation of the programming mode.

When programming the work we have to pay attention that the time for the same heating circuit does not overlap.

Info display

When the boiler is connected to the power supply, the status and temperature information is displayed on the screen:

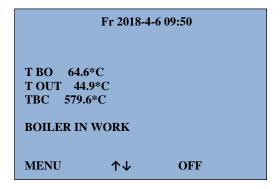
- TEMPERATURE KOJE OČITAVAJU OSJETNICI

TBO – BOILER TEMPERATURE
TOUT – RETURN LINE TEMPERATURE
TBC – TEMPERATURE ON THE OUTPUT OF BURNING CHAMBER

- BOILER STATUS:

Boiler:

- OFF,
- ON/Work,
- Extinguishing
- Pause



Pressing the button "up" ypu can choose info for other functions:

FAN - rada ventilatora dimnih plinova (Percentage)

AUG – rada dozatora (u procentima)

GRATE - CLOSE - OPEN

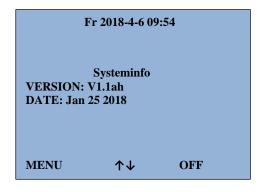
POWER - Snagu rada (u procentima)

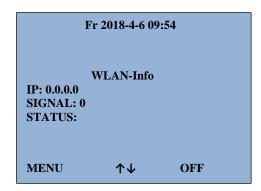
Fr 2018-4-6 09:51

FAN 89/89
AUG 64
GRATE ZAT
POWER 100.0

MENU ↑↓ OFF

Pressing the button "dowm", you can see the instaled software version and the status of activted heating cicuits (pump work) as well as signal and WLAN modul status.





Room thermostat

The room thermostat can be connected to the boiler control. It is important that the thermostat does not have power on the contacts (works on principle 0/1).

The principle of operation is different depending on the chosen hydraulic scheme.

Only connected to heating circuit pumps

• In case the boiler control only manages the heating circuits (without the storage tank or the sanitary water boiler), the boiler thermostat signal goes to PAUZU and it goes off. When the room temperature drops and the thermostat resumes the signal, the boiler restarts and contiues normal operation.

Storage tank or sanitary boiler connected

• If some of the hydraulic diagrams that are connected to the storage tank or the sanitary water heater are activated, the regulation of the room thermostat switches off the circulation circuits of the heating circuits and the boiler continues to operate at the desired temperature of the storage tank or sanitary water boiler. When the set temperature is reached in the storage tank or sanitary hot water boiler, the boiler is shut off. When the room temperature drops and the thermostat resumes the signal, the boiler restarts and continues normal operation.

7. TROUBLESHOOTING

During boiler operation there are possible errors that can be eliminated without calling customer service.

No power

In the event of a power failure, there are no signs in the display. It is necessary to check the supply fuse in the house and the main fuse on the boiler located on the side of the boiler. If the fuse is blown, it must be replaced.

ERROR	Possible ERROR - SOLUTION
Attention High temp./ STB activated	Activated STB switch (overheating of the boiler)
Sensor Buufer up/ Sensor buffer down/ Boiler temperature/ Return temperature / Burner termperature / Sensor sanitary boiler/ Sensor temp. Out. interruption/ Short circuit	Some of these sensors is broken or interrupted connection. In the case of a senso-error, one of the sensors always has the capability to terminate the connection or short circuit of the sensor. Call the service
Grate does not work	The grate in the burner does not work. Open the fire door and see if anything prevents the grate from running. Call service if it is not possible to start operation.
Smoke fan fault	The flue gas fan does not work. Check the connection cables. Remove the cover of the heat exchanger and check if something prevents startup of fan blades. Call service if it is not possible to start operation.
Ignition failed	Check the pellet is in the tank. Something may cause stuck. Check if the motorreductor and spiral for the pellet Make sure the heater is correct. Call the service

Flame extinguish	Check the pellet is in the tank. Check if the motorreductor and spiral for the pellet Call the service
No pellet	Check the pellet is in the tank. No pellets in the tank - fill the pellet tank.

It is also possible that the following notification appears (not an eror for boiler):

• Fehler in Parametern (Greška u parametrima) / Error in parameters

The following errors are written only in the memory of regulation and do not show up on the screen Ignition (Power ON)

• Error memory has been initialized

Error example

Fr 2018-4-6 09:59

ERROR:
BOILER OVERHEATED
STB ACTIVATED

QUIT

Fr 2018-4-6 09:59

ERROR:
SMOKE FAN FAULT

QUIT

Resetting the errors

You can annul the errors by pressing the **QUIT** key.

Before that you need to check the cause of the error and try to remove it. If it is not possible, call an authorized service center.

Quit.
→ To reset the error, press QUIT. (SET button)

8. START-UP

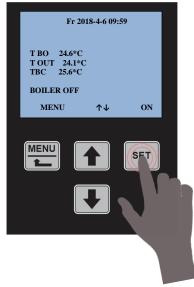
Ignition sequence and description of regulation

The basic function of the electronic control unit is to ensure a reliable ignition of the fuel, optimum combustion conditions and controlled ignition sequence. Depending on the strength and complexity of the heating system, the parameters are differently read off and controlled. Please note that in some heating systems the number and value of the parameters may deviate from the above examples but the basis of the heating system is always the same.

Before startup the boiler, you need to check:

- the tank should be filled with pellets
- the pellet tank top cover must be closed
- the door must be hermetically sealed
- the boiler must be connected to 230 V, 50 Hz

Ignition - starting



By pressing the key ignition will be started

First, the grate and heat exchanger cleaning phase begins. The display shows CLEANING.

Once the cleaning phase is complete, the pellet dispenser and the burner heaters are started. The display shows IGNITION.

After the temperature in the burner rises to 65 ° C in relation to the initial, the flame stabilization phase begins and the display shows STABILIZATION. The flame stabilization phase lasts about 6 minutes.

After the stabilization phase is over, the boiler switches to normal operation according to the default parameters and system settings.

Boiler shutdown - switch off

To turn off the boiler press the SET button. The display shows **BOILER OFF EXTINGUISH** (KESSEL NACHLAUF)

Suction fan goes maximum power and pellet dispenser stops operating.

The duration of the shutdown is determined by the system parameters and lasts until the temperature in the combustion chamber drops below 200 $^{\circ}$ C

Auto-adjusting power operation and extinguishing

In the work phase the boiler itself adjusts power operation at the request of the heating system or the water temperature in the system.

Boiler control is programmed so that, when the boiler temperature reaches the default value, it automatically starts to decrease the power output.

If the temperature exceeds the temperature adjusted by user up to $+5\,^\circ$ C , boiler automatically turns off and on the display shows **PAUSE**.

After the boiler temperature drops below the temperature adjusted by user, it automatically restarts the ignition phase and continues working.

<u>Automatic cleaning</u>

During operation the boiler has a timer which, after a certain time of work, interrupts the dosing, shuts down the boiler and starts the motors for cleaning the grate in the combustion chamber and the motor for heat exchangers. The cleaning interval depends on the strength of the work and can be more frequent or shorter.

The process is fully automated, does not require user's work.

When the cleaning phase is complete, the boiler will re-ignite and continue working.

Re-ignition

In order for the boiler to start work again, either automatically or manually, the cooling cycle conditions must be completed.

9. CLEANING AND MAINTENANCE

Cleaning the boiler and its components extends the boiler lifetime and is the basic requirement for normal operation of the boiler itself. It is therefore necessary to clean the boiler thoroughly and carefully.

It is recommended to use the vacuum cleaner for ashes when cleaning the boiler.



Hot surfaces. Obligatory use of gloves and protective equipment in order to prevent burns.

Regular cleaning of boiler EcoLogic

Regular boiler cleaning means emptying the ashtrays. It is recommended to empty the ash boxes, after having spent 400 to 500 kg of pellets or 2-3 tanks (if pellet is good quality less frequently).

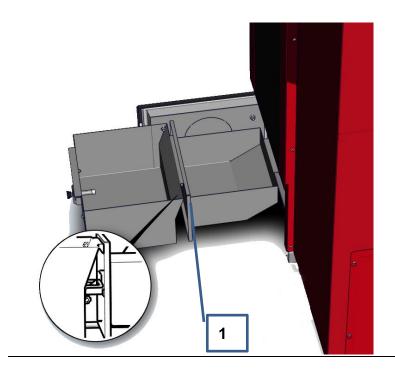
Also, it is necessary to clean the pellet container out of the dust and any foreign objects that may be inside the bag with the pellets.

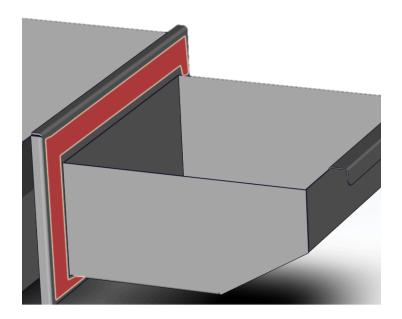


Open the door and take out the ash box.

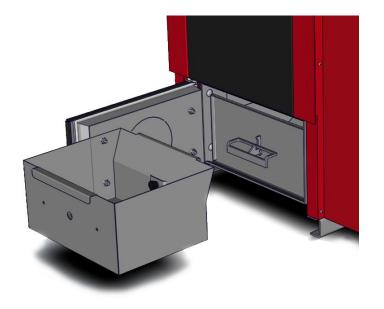
Ash boxes are attached in the middle and can be separated. (1)

Empty the ash into a fireproof container.





Clean the dust or dirt on the surface that sits on the seal of a heat exchanger box (smaller box).



First, return the box of the exchanger (smaller box) and lift the levr up. Then push with the other container everything inside to make it well merged. Close the door.



Regularly check the pellet tank. It often happens that a foreign object (a piece of wood, a plastic, a screw, etc.) enters the tank, causing the jammed dispenser and boiler to stop.

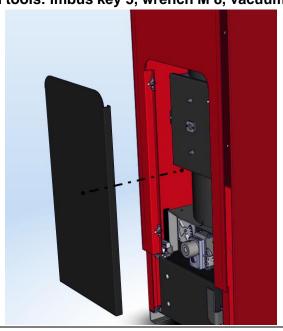
Periodic cleaning of EcoLogic

Periodic cleaning means cleaning the combustion chamber, the ash box and tube heat exchanger.

Periodic cleaning is done at the latest after:

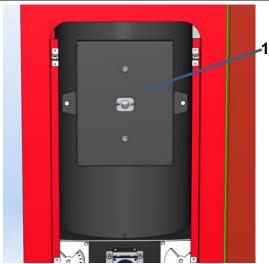
- 1000 hours of work,
- spending 4 tons of pellets or
- 3 months heating.

Required tools: imbus key 5, wrench M 8, vacuum cleaner for the ash, a brush.



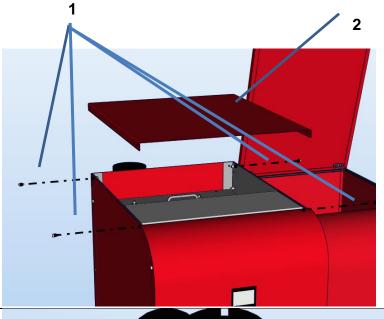
Remove the front panel on the boiler (black).

The panel is fastened by the "click" system, and it is necessary to carefully drag it down in the lower part to remove it.

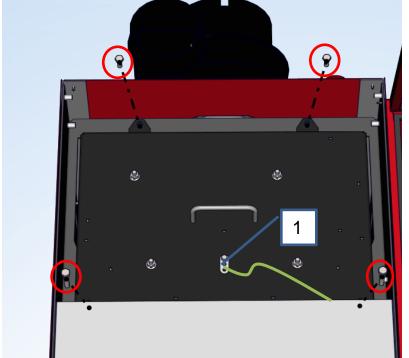


Carefully remove the thermal insulation from the place where the door of the burning chamber is.

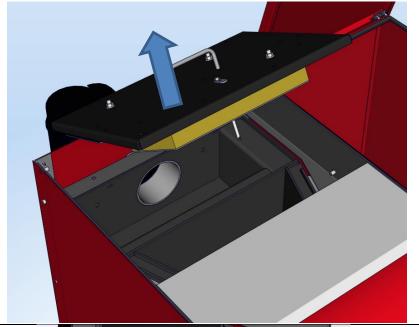
Remove the door (1) – by unscrewing two M8 screws from sides.



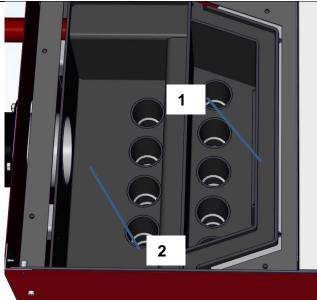
Remove the top lid from the boiler in the way that you first remove the screws that hold the cover (1) and then remove the top cover by pulling it up (2)



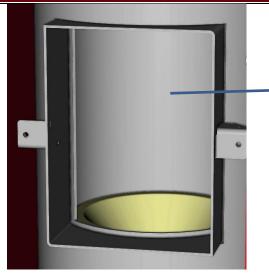
Remove the flame temperature sensor from the housing (1), then remove the four M 8 screws on the heat exchanger cover.



Raise and remove the heat exchanger cover upwards. Leave it to the side, taking care not to damage the flame temperature sensor tube.

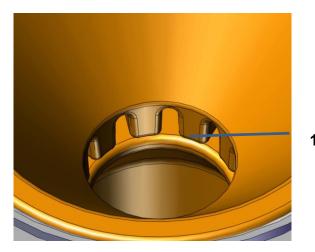


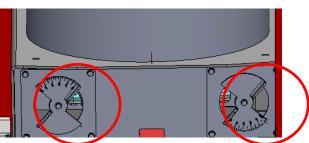
Use a suitable brush to clean the walls thoroughly. Clean the pipe exchanger, the inlet between the combustion chamber (1) and the smoke fan outlet (2) out of the ash deposit.



Use a suitable brush to clean the walls inside the burning chamber thoroughly.

(1) and after that use vacuum cleaner to clean the ash from inside of the burning chamber.





Put the small extension of a vacuum cleaner to clean the top of the suction hose and deeply clean holes inside of burning chamber and openings for primary and secondary air.

Note: Mark the positions of flaps and after cleaning put them back in same position.



Remove the flue pipes and remove the ash which is accumulated in them.
Cleaning the flue pipes must be done because the ash is often accumulated in the horizontal parts.

Recommendation of the manufacturer is that an annual inspection and review of the boiler and its components is done by an authorized service center

Regular maintenance and servicing by authorized service will allow long work without the problem for your boiler and heating system. The system will be environmentally friendly, with a high degree of efficiency and reduced emissions and low fuel consumption.

10. OPERATION PROBLEMS

Electrical power failure

In case of power failure during operation and the return of supply, the control unit will check the boiler status and temperature.

The pumps continue to work to prevent system overheating and to cool the boiler. If the flame temperature sensor has received a signal that the temperature in the combustion chamber is high, a fan is switched on to burn the remaining pellet in the combustion chamber and if the temperature continues to rise the boiler continues to operate.

If the temperature is not high enough and the sensor detects a temperature fall, below the default, the fan will work until the remaining pellet burns and then clean the burner grid. If the programmed time is active, the boiler will restart.

Overheating

If the boiler temperature reaches the limit of **90** °C, all pumps in the system will start to cool down the boiler. If this does not help and the temperature raises up to 95 °C, the **safety thermo switch (STB)** will be activated by sending the signal to control unit, the display shows BOILER OWERHEATING / STB ACTIVATED and the boiler stops working.

The switch is located on the side of the boiler and is in black color. To reset it, first wait for the boiler to cool down, unscrew the plastic cap and use a suitable tool to reset the switch. After that, it is possible to restart the boiler.

11. INSTRUCTIONS FOR RECYCLING THE BOILER AND PROPER DISPOSAL

Disposal and recycling

The following elements are made of iron and as such can be disposed of at waste disposal places.

- Boiler
- Metal frame
- Pellet silo
- Pellet dispenser (except of the motor-reducer)

Electronic components can also be recycled at waste disposal places

Glass, mineral wool, ceramic furnaces and the plastic parts can be recycled at waste disposal sites.

Moto-reducers consist of several types of materials that can be recycled.



Oil, grease and capacitors can only be stored in special waste disposal places

12. GUARANTEE

The boiler must only be operated as intended and in technically perfect condition! Especially, errors tending to affect the safety need to be cleared immediately!

In the interest of the continuous development and improvement of our products, we reserve all rights to make technical changes to the information contained in our printed material. Changes, errors and printer's errors do not justify claims for damages.

Only original spare parts must be used.

In addition to the guidelines in this operation manual, please follow general guidelines for safety and accident prevention. The boier must be switched off at least 20 minutes before any work on the boiler (maintenance works, unscrewing covers, etc.)

Warranty period

The warranty period is 5 years on the body of the boiler and the coating, and 2 years on the electrical component (regulation and its parts, motors, heater).

ThermoFLUX d.o.o. is responsible for providing the service from the guarantee conditions on the territory of Bosnia and Herzegovina.

The guarantee in other countries is provided by an authorized importer / distributor.

Terms

The boiler must be put into operation by a professional - servicer, authorized by the ThermoFLUX d.o.o, or an authorized importer.

The boiler must operated in accordance with the requirements in this manual.

The boiler must be installed in accordance with applicable state laws and regulations.

The quality of pellet must meet the applicable standards set out in this manual.

If the servicer installs the boiler without meeting all the necessary conditions, the servicer undertakes all responsibility and additional costs that may arise.

Warranty exclusions

Warranty obligations shall not apply to defects caused by:

- · Poor and negligent handling and maintenance
- Improper and unauthorized opening and repair of the device
- Improper installation, mechanical damage or overload that is not allowed
- · Failure to follow instruction manual.
- Failure to comply with installation and commissioning instructions
- Damage caused by external influences such as fire and water, lightning strike, excessive voltage, or damage caused during transport.

Manufacturer contact

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